Ash Drawer Front Ash Drawer Back **Back View** Ash Drawer Housing **End Cap** 300 -286 -127*-*--End Cap in place Bend the body and -- 107 --- centre the front on -| 57 · - 57 | - the body. Weld on the Bend 90 Deg inside. Bend 90 Deg 540 540 x 485 x 2 or 3 mm steel sheet 484 x 475 Add any suitable handle **ASH DRAWER** 292 Dwg. KG4.4.1.04 **Important** Model KG4 B The Ash Drawer Housing r mounted so the open end i Version 1.0 with the end of the stove b 15 Oct 2017 not recessed. The drawer front must completely close air gaps so no 485 air can enter around the ash drawer. C Pemberton-Pigott